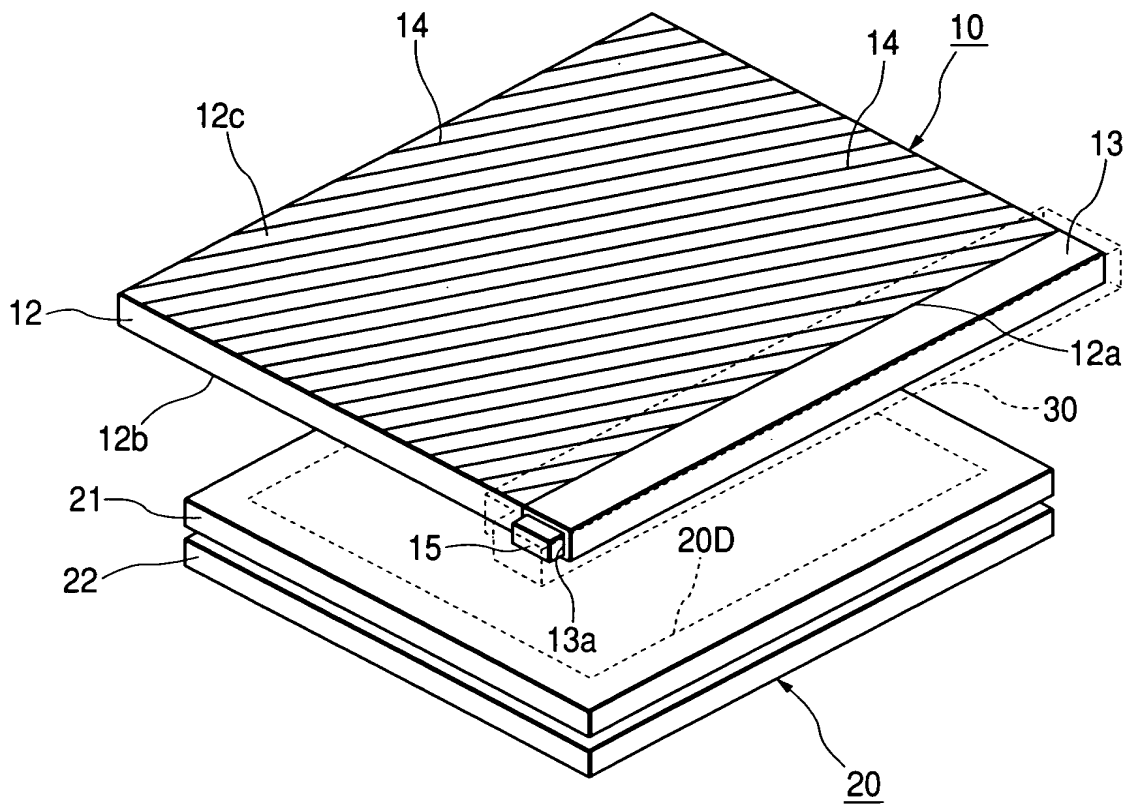


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FIG. 1



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FIG. 2

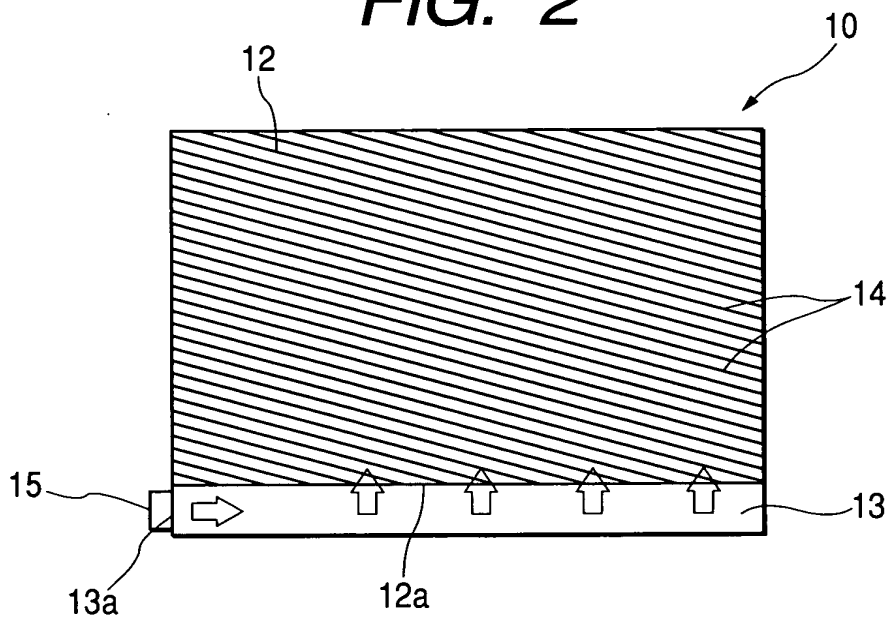
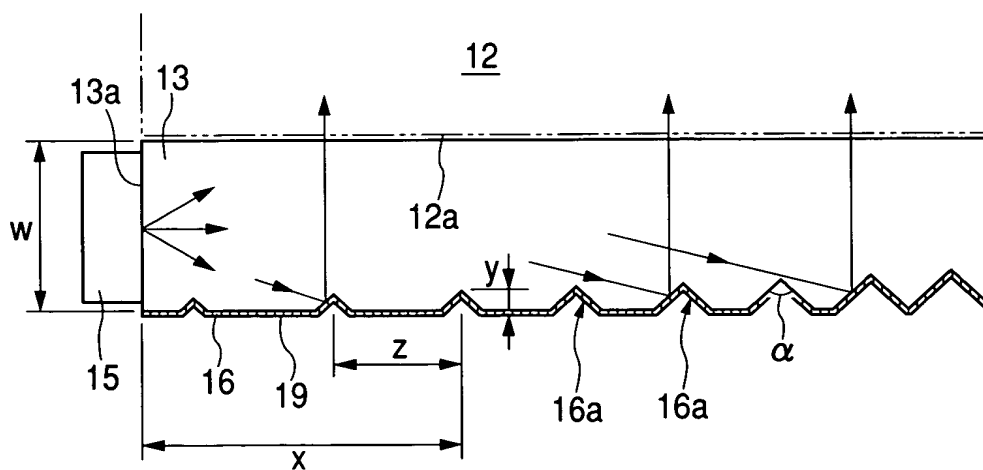


FIG. 3



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FIG. 4

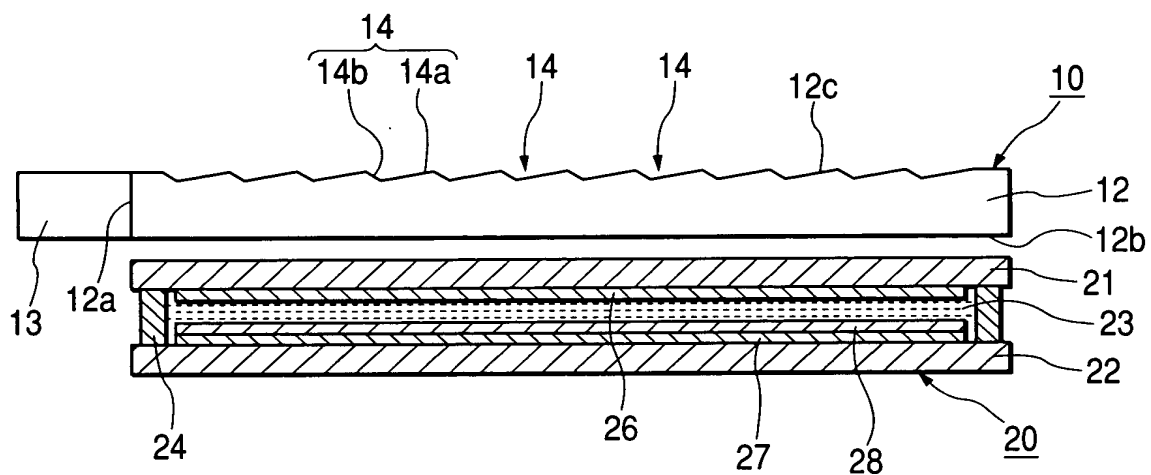
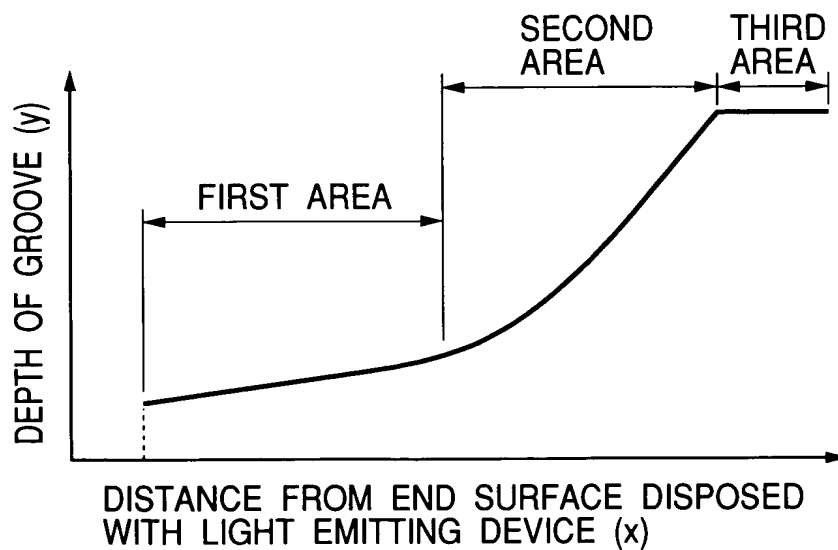


FIG. 5



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FIG. 6

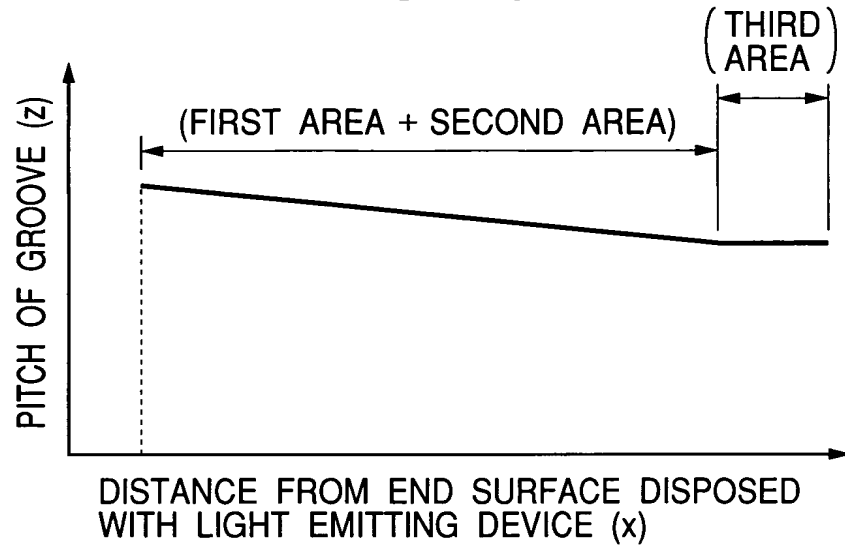


FIG. 7

POSITION OF GROOVE TIP END VS DEPTH OF GROOVE



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FIG. 8

POSITION OF GROOVE TIP END VS PITCH

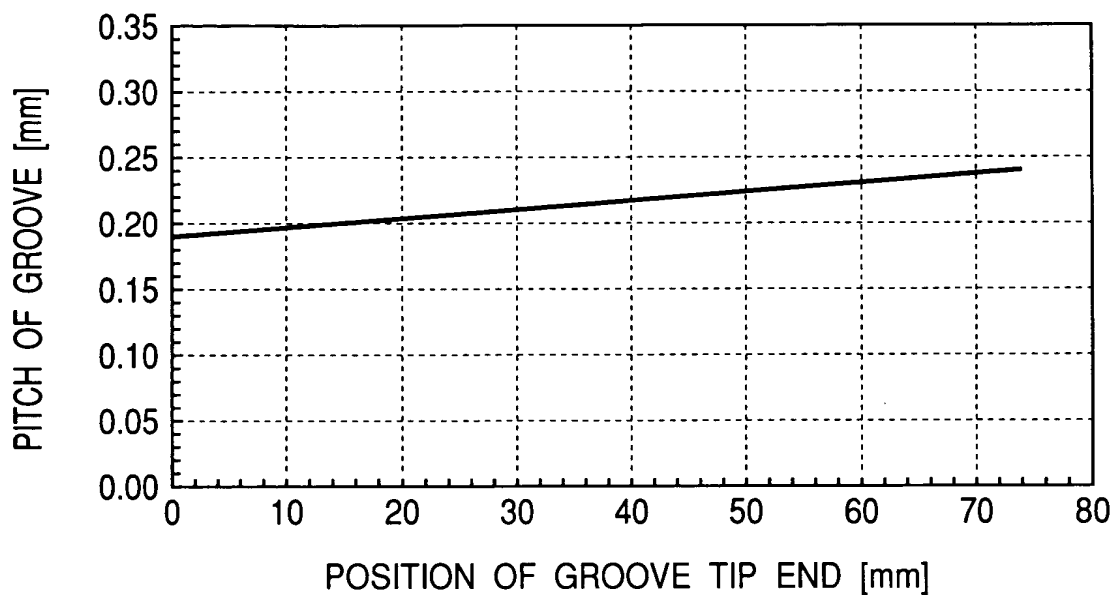
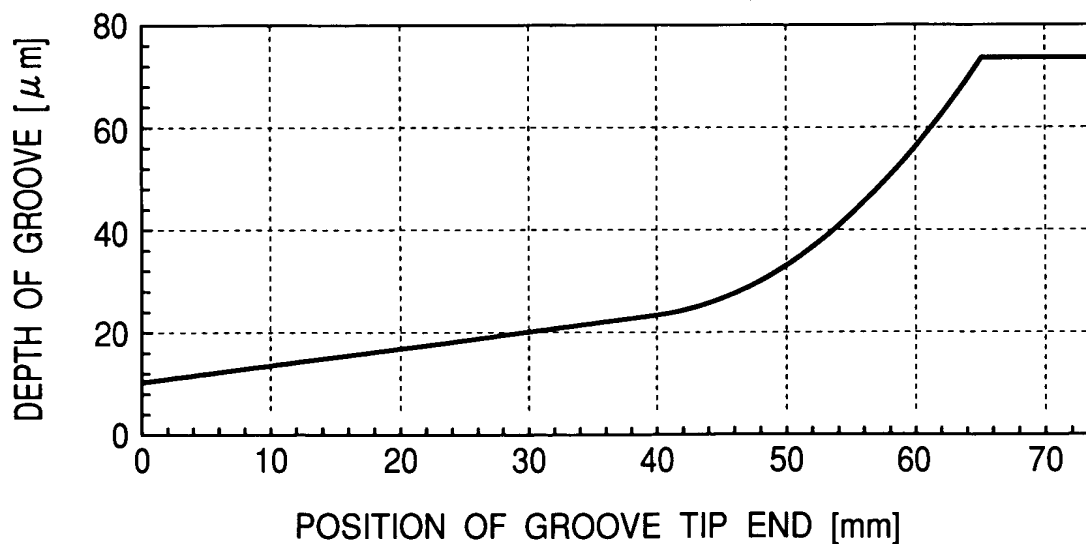


FIG. 9

POSITION OF GROOVE TIP END VS DEPTH OF GROOVE



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FIG. 10

POSITION OF GROOVE TIP END VS PITCH

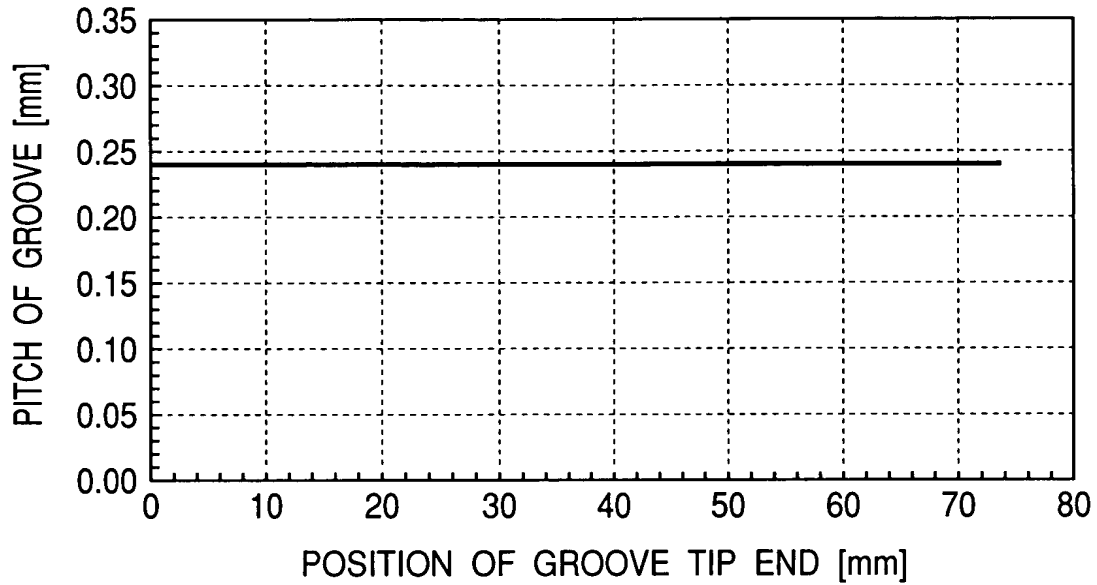


FIG. 11

POSITION OF GROOVE TIP END VS DEPTH OF GROOVE

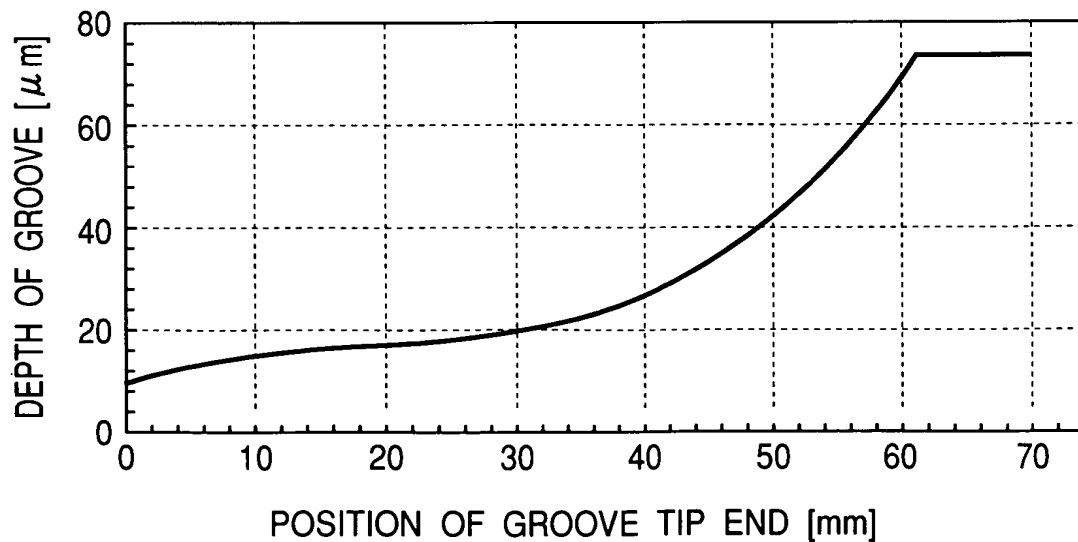
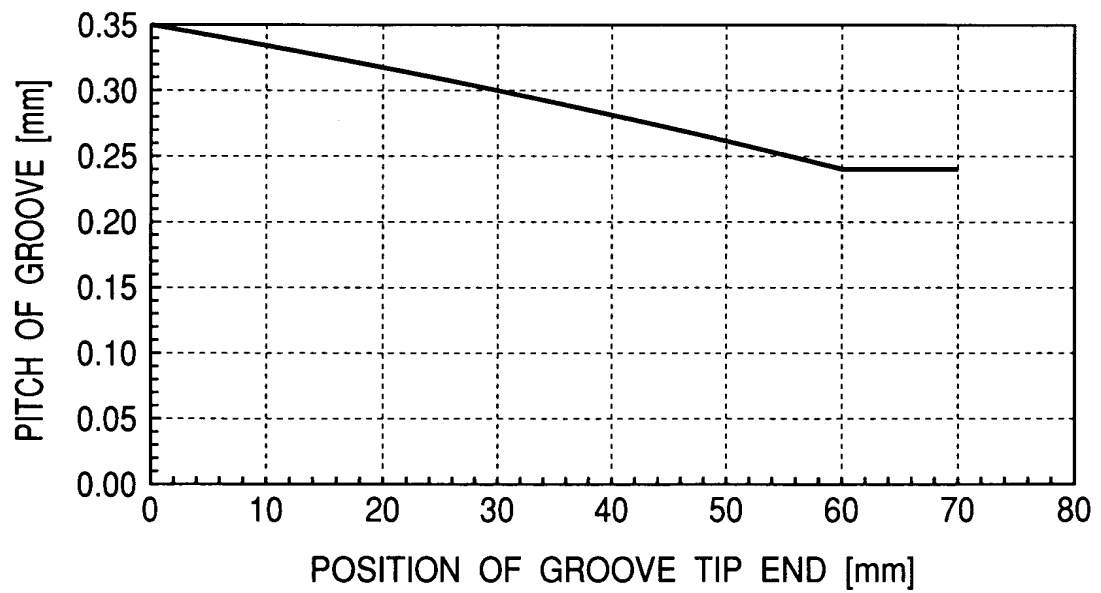


FIG. 12

POSITION OF GROOVE TIP END VS PITCH



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FIG. 13A
PRIOR ART

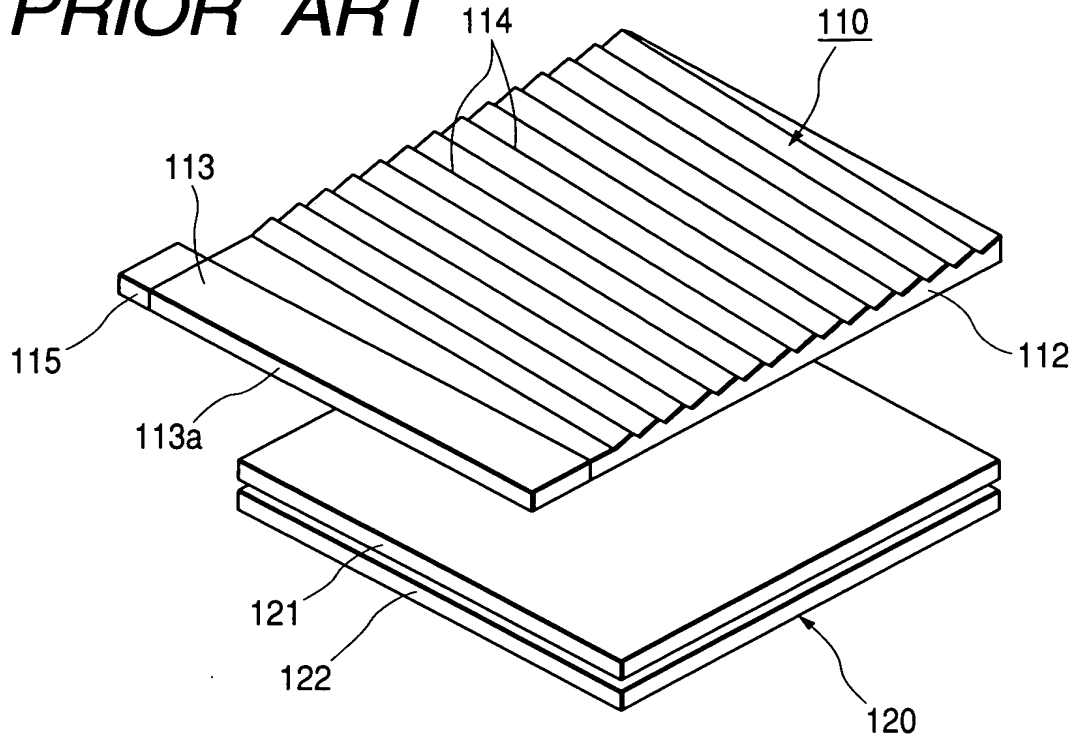


FIG. 13B
PRIOR ART

